



## **Biosensor Applications**



- Lab-on-a-chip
- Cancer diagnostics
- Wide range of biomedical needs in diagnostics
- Pathogen detection
- Environmental monitoring (water quality for example)
- Food quality testing









# **Example of SiNW in Biosensing**





Detection of protein binding using a silicon nanowire device. (A) SiNW modified with biotin (left) and after streptavidin binding (right). (B) Conductance vs. time for biotin modified SiNW. 1, 2, and 3 correspond to regions of buffer solution, addition of 250 nM streptavidin and pure buffer solution respectively. (C) Conductance vs. time for unmodified nanowire. 1 and 2 have the same meaning as before. (D) Conductance vs. time for an biotinmodified NW. Region 1 is same as before and region 2 represents addition of 250 nM sreptavidin pre-incubated with biotin. (E) Conductance vs. time for a biotin modified NW. Region 1 as before, region 2 represents 25 pM streptavidin and regime ber fer solution. Univar



The signal can be amplified with metal ion mediator oxidation catalyzed by Guanine.











Ν



$$\frac{dN}{dt} = k_f (N_o - N) \rho_s - k_r^N$$

- N<sub>o</sub>: initial density of probes on the nanowire surface

-  $k_f$ , and  $k_r$ : rate constants for attachment and detachment

- $\rho_s$ : density of the targets
- The first term on the right hand side represents the targetprobe  $+ V \nabla \rho = D \nabla^2 \rho$ conjugation and the second term stands for indeterminent 2006 events.



• Trade-off between the response time and detection limit

- If you want femtomolar detection, incubation would

take



## Gas/Vapor Sensors in Biomedical Applications



 Some diseases have specific markers which show up in

excess concentration in the breath of sick people relative

to normal people.

Example: acetone in diabetes patients NO in asthma patients

 In these cases, simple chemical sensors with pattern



# **SWCNT Chemiresistor**

- Easy production using simple microfabrication
- 2 Terminal I-V measurement
- Low energy barrier Room temperature sensing
- Low power consumption:  $50-100 \,\mu$ W/sensor



#### **Processing Steps**

- 1. Interdigited microscale electrode device fabrication
- 2. Disperse purified nanotubes in DMF (dimethyl formamide)
- 3. Solution casting of CNTs across the electrodes

Jing Li et al., Nano Lett., 3, 929 (2003)



## **SWCNT Sensor Testing**





- Test condition: Flow rate: 400 ml/min Temperature: 23 °C Purge gas: N<sub>2</sub> & Carrier gas: Air
- Measure response to various concentrations, plot conductance change vs. concentration
- Sensor recovery can be speeded up
  - by exposing to UV light, heating

or

' hiac



### **Gases/Vapors Tested**



| Analyte      | Sensitivity/Detection limit |
|--------------|-----------------------------|
| CH4          | 1ppm in air                 |
| Hydrazine    | N/A                         |
| NO2          | 4.6ppb in air               |
| NH3          | 0.5ppm in air               |
| SO2          | 25ppm in air                |
| HC1          | 5ppm in air                 |
| Formaldehyde | 10ppb in N2/air             |
| Acetone      | 10ppm in air                |
| Benzene      | 20ppm in air                |
| C12          | 10ppm in N2                 |
| HCN          | 10ppm in N2                 |
| Malathion    | open bottle in air          |
| Diazinon     | open bottle in air          |
| Toluene      | 1ppm in air                 |
| Nitrotoluene | 256ppb in N2                |
| H2O2         | 3.7ppm in air               |



4. Sensor can be "refreshed" using UV LED, heating or purging



## Scalable Array Approach (Multi-channel Sensing Chip)





- 12 to 96 sensing elements on a chip (1cm x 1cm) with heaters and thermistors.
- Number of sensing elements can be increased on a chip.
- Number of chips can be increased on a 4" wafer.
- Wafer size can be increased to 6", 8", or 12".
- SWCNT solution-casting by ink jetting or using microarrays

#### Features:

- Response time in seconds
- ppm/ppb detection levels
- Multichannel chip provides high sensitivity/multifunctions
- Integrated Temperature, Pressure, and Humidity sensing
- Integrated signal processing
- Low power demand (50 mW including all operations)
- Low cost microfabrication



