

A graphic for the SeedingInnovation program. It features a central image of a small green seedling with two leaves growing out of a bed of white flowers. The background is a soft-focus green. The text 'SeedingInnovation' is written in white at the top left. The graphic is composed of several overlapping rounded rectangular shapes in shades of green, blue, and yellow.

SeedingInnovation

PARC Cleantech Innovation Program

TFUG Seminar
February 20, 2008

Scott Elrod
Lab Manager & Principal Scientist

About PARC



Incorporated in 2002 as a subsidiary of Xerox

Founded in 1970 as "Xerox PARC"

Recognized leader in research-based innovation

- Known for significant impact in creating modern computing
- Innovation in nearly every Xerox product on the market today
- About 30 new businesses from PARC

Today: Open business model

- Convert advanced research to commercial opportunities
- Seed new growth platforms for our clients

PARC Business Model:

Strategic Focus on Industry Clients

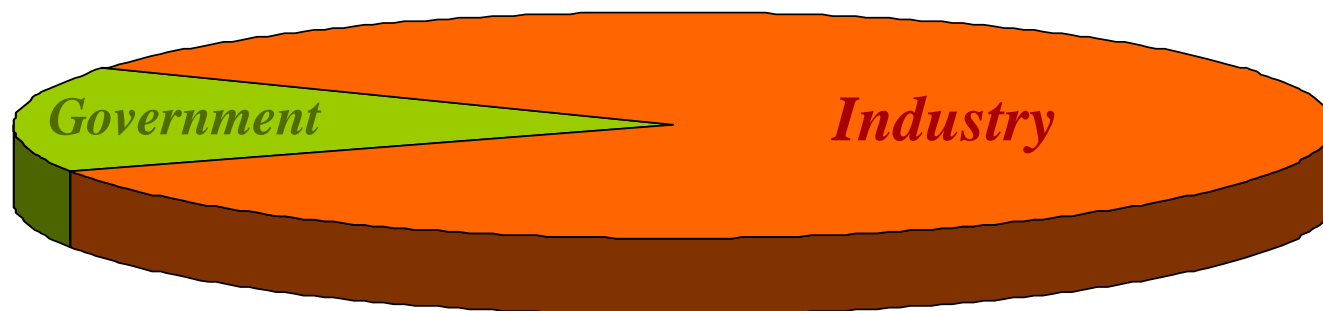


Invest in core research

Develop complementary applications with industry clients

85% of revenue from commercial relationships

- 75% discovery & innovation; 10% licensing



Facts & Figures



170 researchers, ~ \$55 Million Annual Revenue

- Computational, physical, and social sciences

4 research organizations

- Computing Science, Electronic Materials and Devices
Hardware Systems, Intelligent Systems
- Cross-division projects are common

1,800 patents and patents pending

- Average 100+ new patents per year 2000-2006



Interdisciplinary Approach



Information and Communication Technologies

Human Information Interaction

Image Analysis

Intelligent, Autonomous Systems

Modular Systems

Natural Language Processing

Networking

Security And Privacy

Sensor Networks

Ubiquitous Computing

Electronic Materials and Devices

Flexible electronics

Large-area Electronics

Microelectromechanical Systems
(MEMS)

Microfluidics

Optoelectronics

Organic Device Design

Particle Manipulation

Piezo Materials

Semiconductor Materials

Solid-state Electronics

Thin-film Technologies

Social Sciences

Discovery of User Needs

User-centered Design

Workspaces and organizations

Biomedical Systems (Launched 2002)

Rare Cell Detection for Cancer

High-throughput Nanocalorimetry
de novo Peptide Sequencing

Continuous Glucose Monitor
Flow Cytometry

CleanTech (Launched 2005)

Adaptive Energy Systems

Algae to Biofuels

Clean Water

Demand Response

Renewable Liquid Fuels

Solar Energy

Solid-state Lighting

Cleantech Entry

- Cleantech entry was a bottoms-up, researcher driven activity (with management support)
- Researchers organized a speaker series
- Many valuable connections were made

Science and Technology
for a

Sustainable World

Thursday, February 10, 4:00pm

Nathan S. Lewis

George L. Argyros Professor and Professor of Chemistry
California Institute of Technology

Wednesday, February 16, 1:00pm

Michael Braungart

Co-author of *Cradle to Cradle:
Remaking the Way We Make Things*

Thursday, March 10, 4:00pm

David Gottfried

President, WorldBuild Technologies
Founder, Green Building Council and
Author of *Green to Green*

Thursday, March 24, 4:00pm

Barbara Waugh

HP, Co-founder World eInclusion and
Author of *The Soul in the Computer*

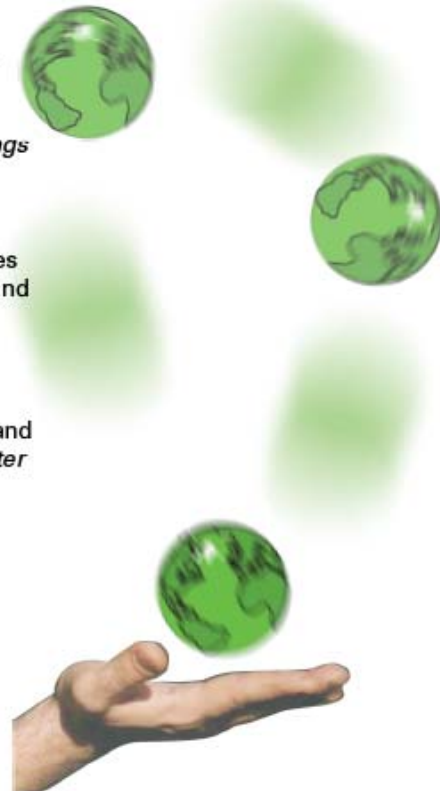
Thursday, April 7, 4:00pm

Tim Woodward

Managing Director, Nth Power

All presentations will take place at
George E. Pake Auditorium
Palo Alto Research Center
3333 Coyote Hill Road
Palo Alto, CA 94304

www.parc.com/sustainability



Energy Portfolio Summary



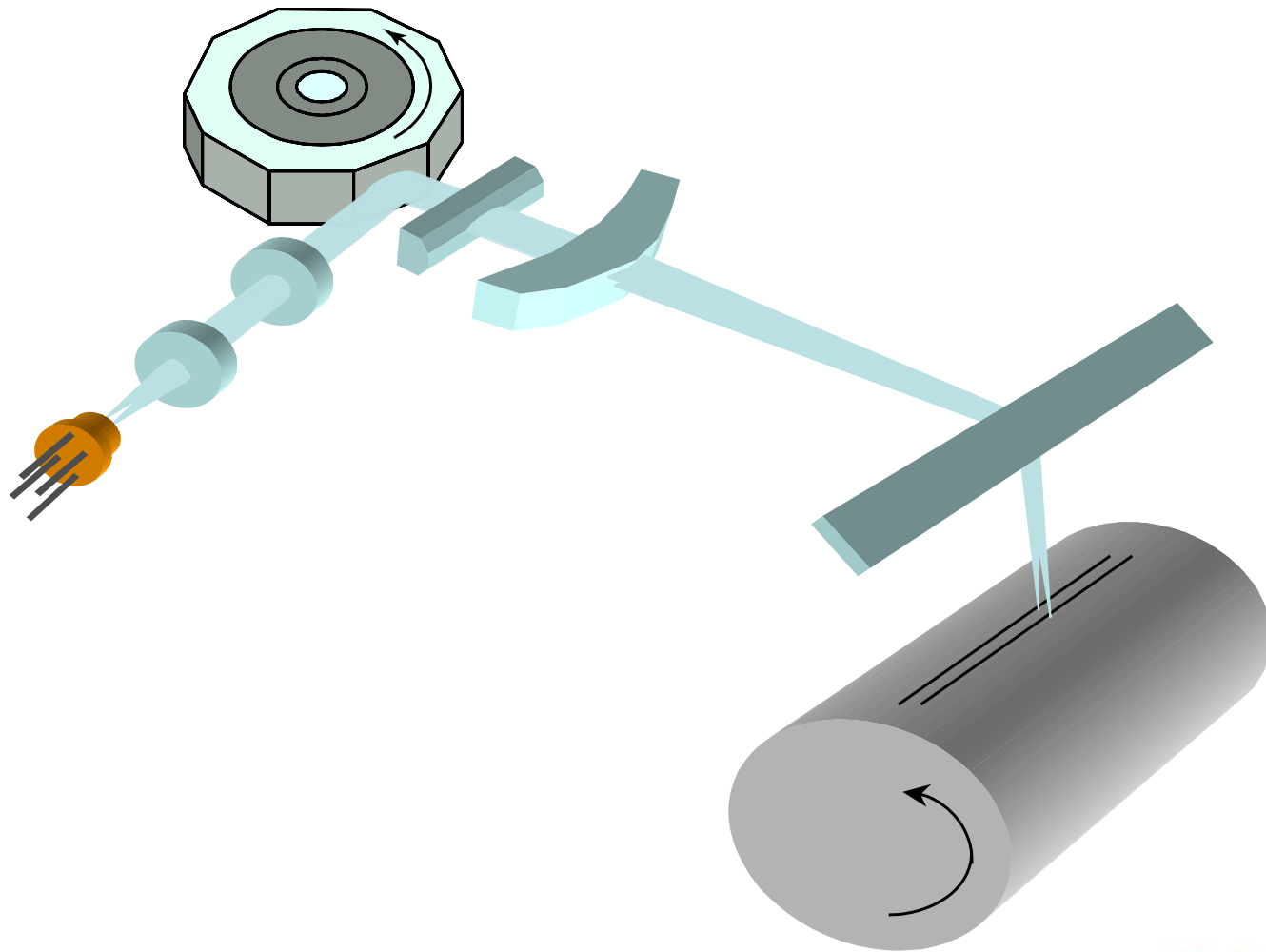
		in progress		completed				
	Concepts	Patents	Modeling	Prototype	Market Assessment	Market Validation	Strategic Partner	Govt Funding
Solar Concentrators								
Printing for Silicon PV								
CO2 Capture								
Adaptive Control: Data Centers								
Adaptive Control: Electrical Grid								
Solid State Lighting								
Printing for Fuel Cells								
Algae to Biofuel								
Transient Documents								

Connecting to a Startup



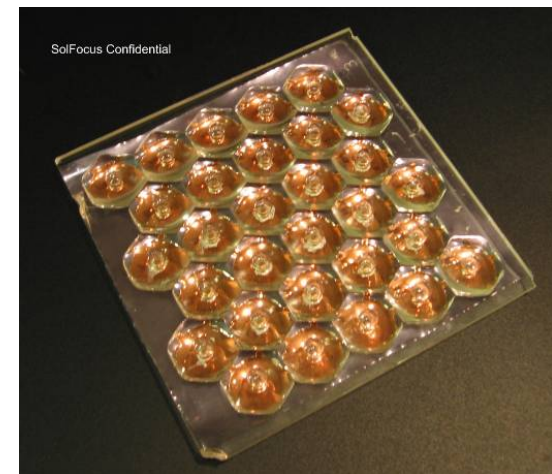
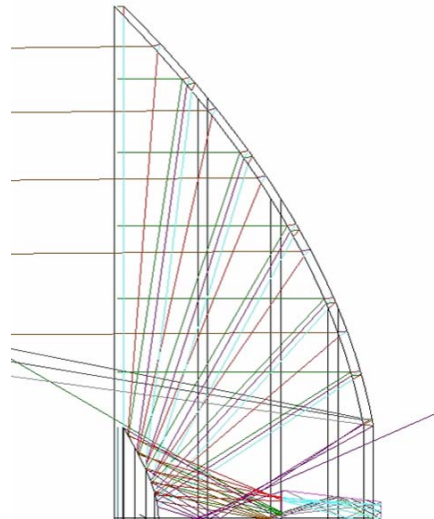
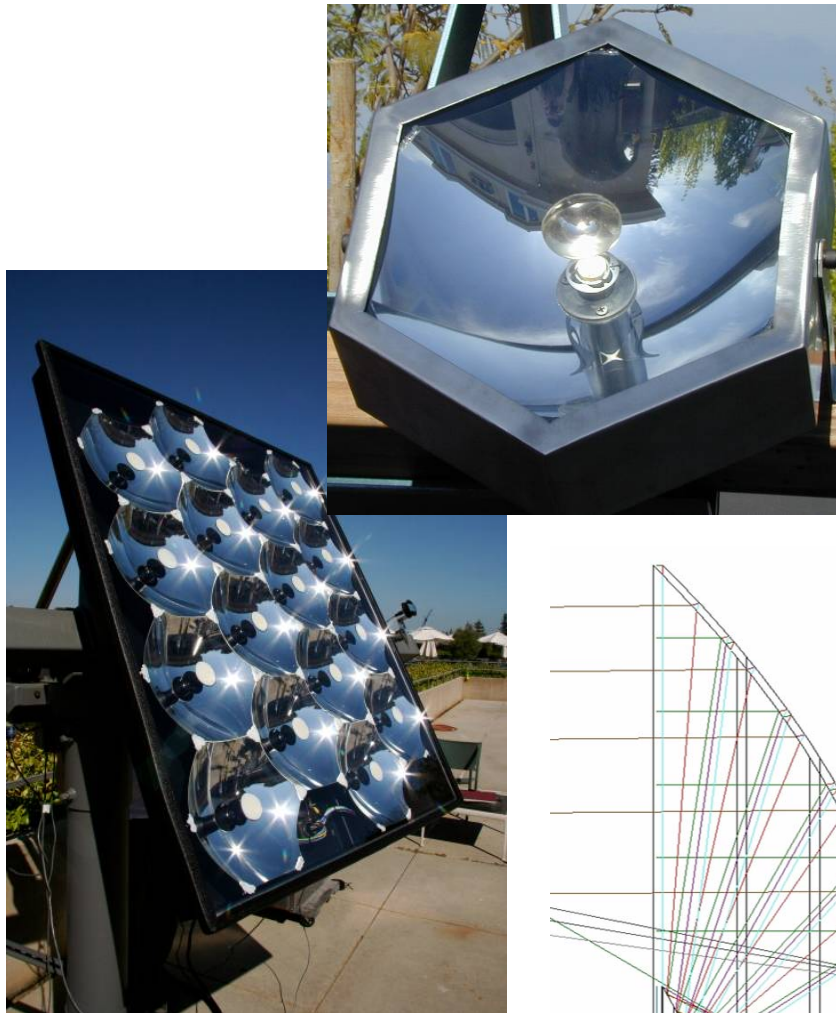
- Met founders of Solfocus when it was only a two-person organization as part of a visit to a University of California campus
- Learned about their initial design for a solar PV concentrator
- Used PARC know-how in optical systems to propose a much lower cost design
- They became very interested in working with PARC

PARC Expertise in Laser Printing . . .



Solfocus Initial Concept

PARC Improvement for Low Cost



Timeline for the Relationship



Oct, 2004: Trip to visit Professor Roland Winston at UC Merced

- He mentioned the work being done by Solfocus

Dec, 2004: Met Gary Conley (CEO) & Steve Horne (CTO) of Solfocus

- Learned about their 1st generation concentrator

Jan, 2005: Invented a Gen2 concept for a PV concentrator

Jan, 2005: Initial discussion about a possible license

-
-
-

Dec, 2005: Signed license and research collaboration agreement

Feb, 2006: Solfocus moves into PARC

Aug, 2006: Solfocus closes \$32M A-round

January, 2007: Solfocus closes \$50M B-round

Solfocus Relationship



A new model for business engagement

- Understand business/technical problem
- Invent
- File patents
- License technology for equity and royalties
- Incubate the new company inside PARC
- Provide ongoing research support in return for additional equity

License & Research Collaboration Details



- All PARC inventions in the field-of-use of PV concentrators made during the collaboration are exclusively licensed to Solfocus
- Encourages open collaboration, since commercial outlet for the IP is clear
- PARC received equity & royalties in exchange for technical effort of PARC researchers
- Duration of agreement was from October 2005 until August 2007

Other Benefits



- Excitement of having a fast-moving startup company resident at PARC (as high as 50 people at PARC)
- Access to VCs through participation on Solfocus Board of Directors
- Opportunity to engage partners of Solfocus for other projects



Next Step - Photovoltaics



- Made initial Cleantech bet on concentrator PV with Solfocus
- Wanted to create new projects to address flat-plate silicon (still 95% market share in PV)
- Goal would be to improve efficiency and/or reduce manufacturing cost using PARC competencies (for example printing)
- But we lacked detailed knowledge about the current state of silicon PV

To Rapidly Increase Domain Knowledge,
Bring in a Visiting Technologist



Visiting Solar Energy Technologist

*Steve Shea
Previously Director of R&D
at BP Solar*



+

parc[®]
Palo Alto Research Center

parc
Palo Alto Research Center

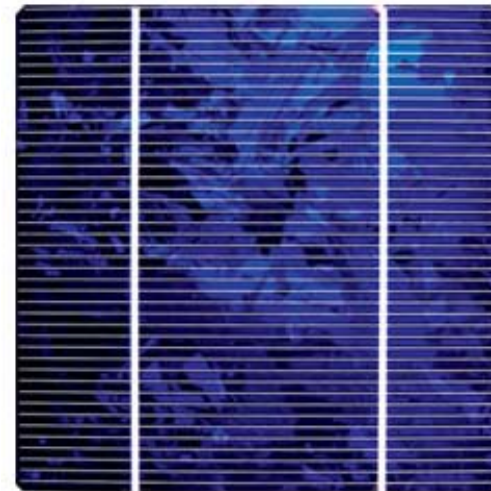
Learn about the Key Business Issues & Current Technical Approach



Efficiency of dominant multicrystalline silicon is low (15%) relative to potential ($> 20\%$)

Need lower cost (\$/Watt)

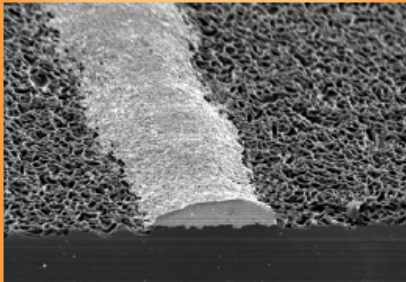
- Diffusion
- Edge Isolation Etch
- Antireflection Coating
- **Front Silver Gridline Print**
- Back Silver Print
- Back Aluminum Print
- Firing in Furnace



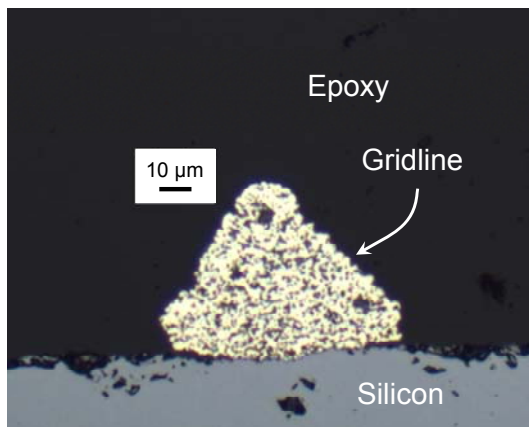
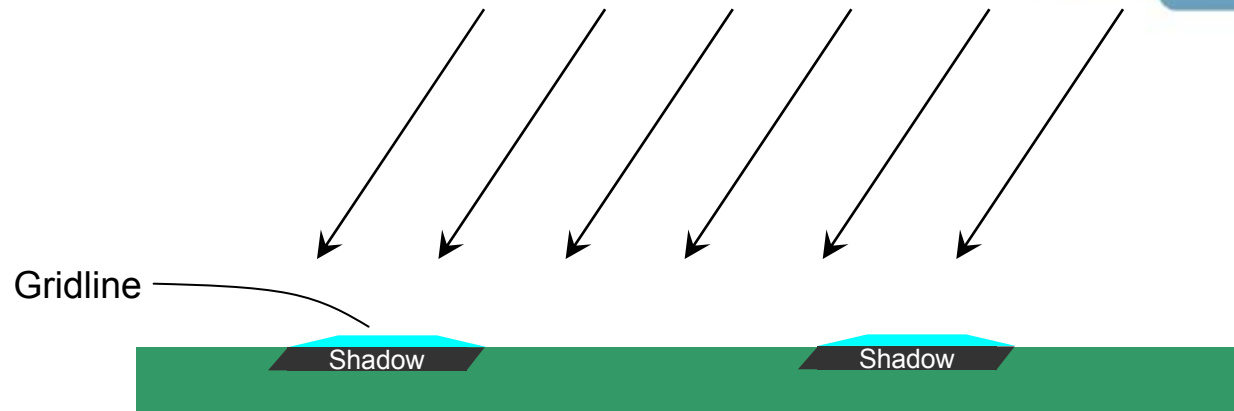
Novel Extrusion Method for Printing Gridlines



Isotropically (acid) textured screen printed multi Si solar cell

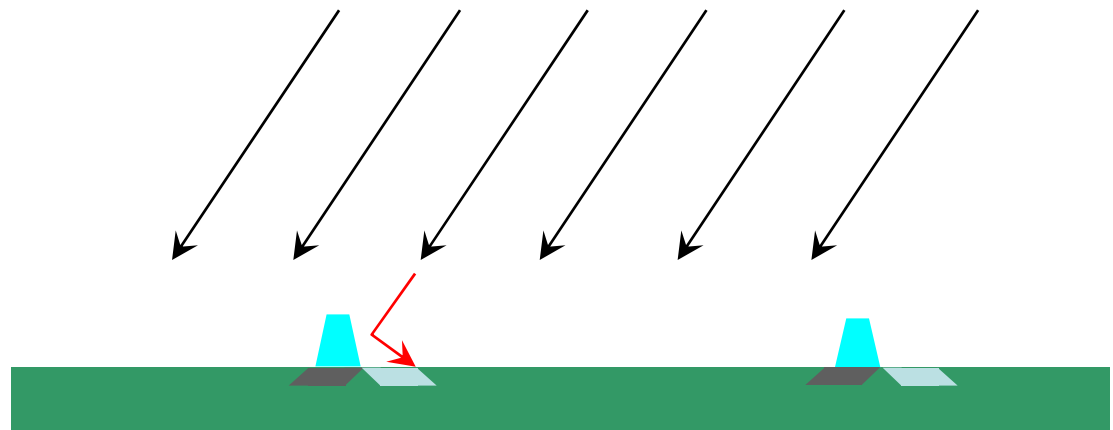


Screen-Printed Gridlines
Fired Aspect Ratio = 0.1



PARC Gridlines
Aspect Ratio = 0.8

parc
Palo Alto Research Center



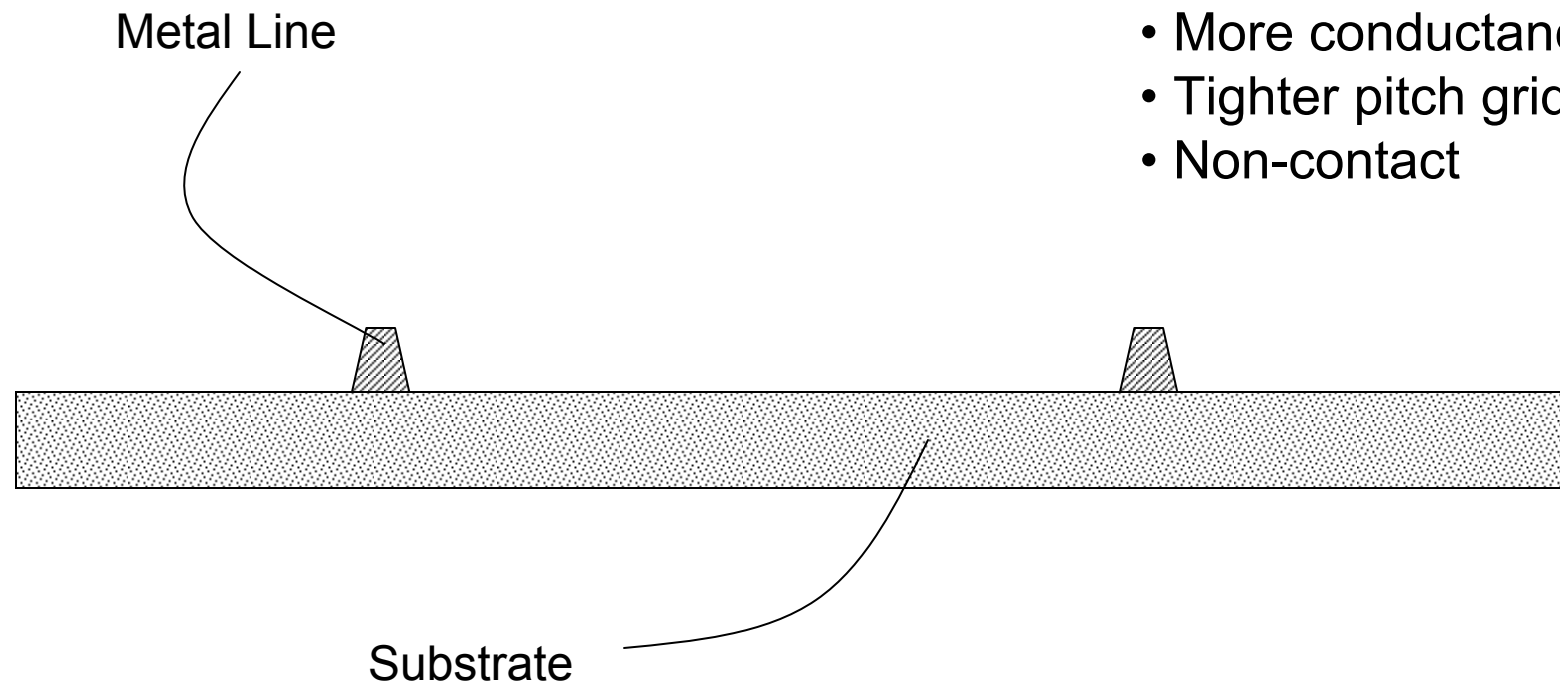
**Opportunity: Net Efficiency
Increase of 6% Relative**

1st Generation Extruded Gridline



Advantages:

- Less shading
- More conductance
- Tighter pitch gridlines
- Non-contact

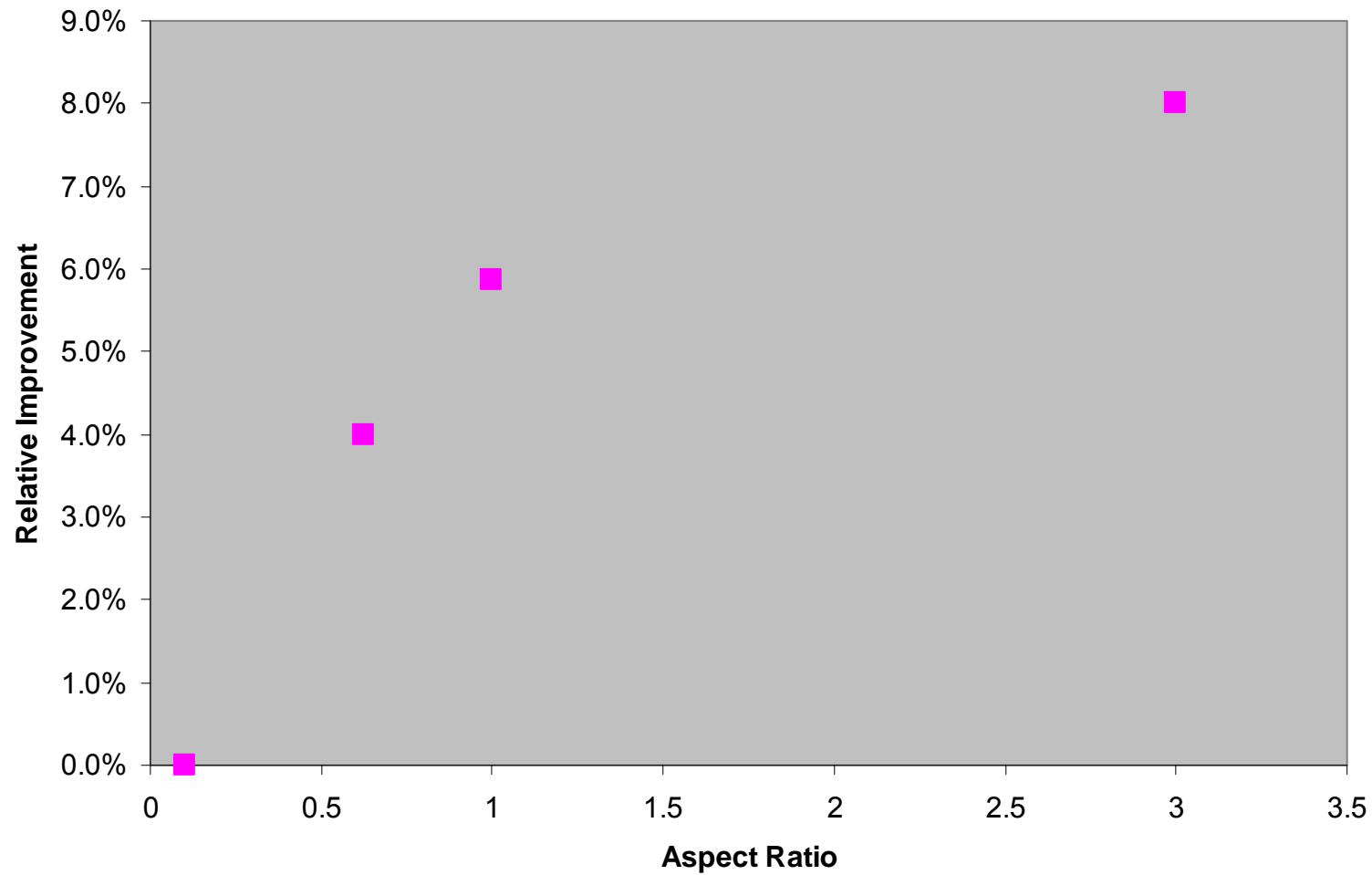


Target Dimensions:

50 micron height, 50 width

Efficiency increase: ~6% relative for cast multi

Improvement Versus Gridline Aspect Ratio



Example: Hire an Entrepreneur in Residence to
Bring Focus to Commercialization



Entrepreneur in Residence

+

parc[®]
Palo Alto Research Center

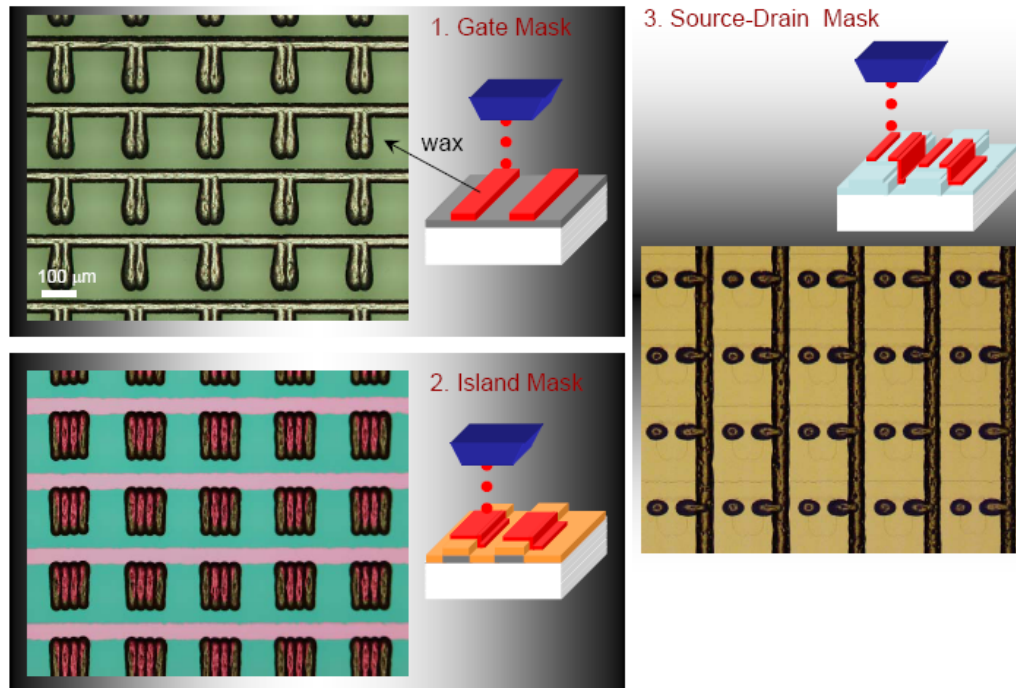
parc
Palo Alto Research Center

PARC's Focus in Ink Jet Printing for Electronics

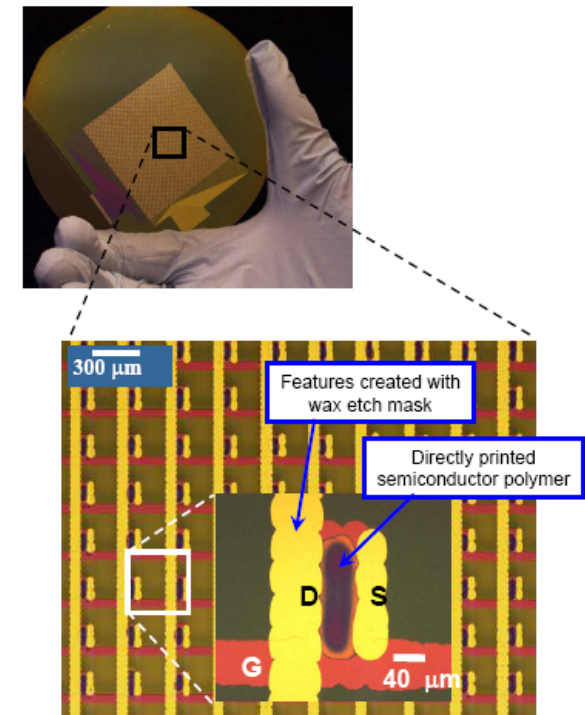


Research on active matrix backplanes for LCD and E-Paper
> 30 patents and patents pending

Etch Masks for TFT Fabrication



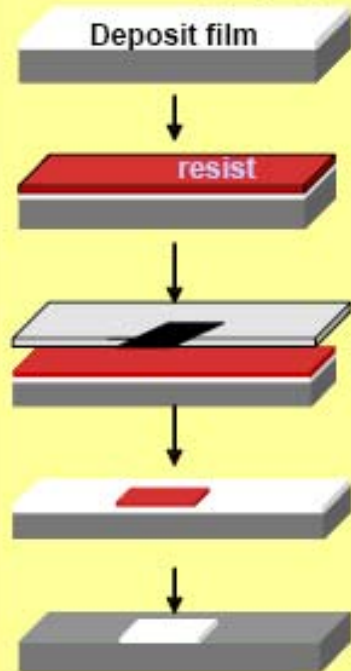
Polymer Semiconductor Printing



Wax Resist Patterning

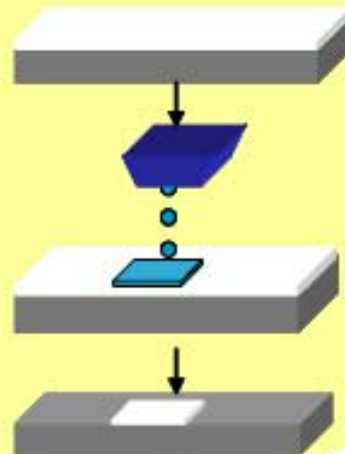


Conventional Photolithography

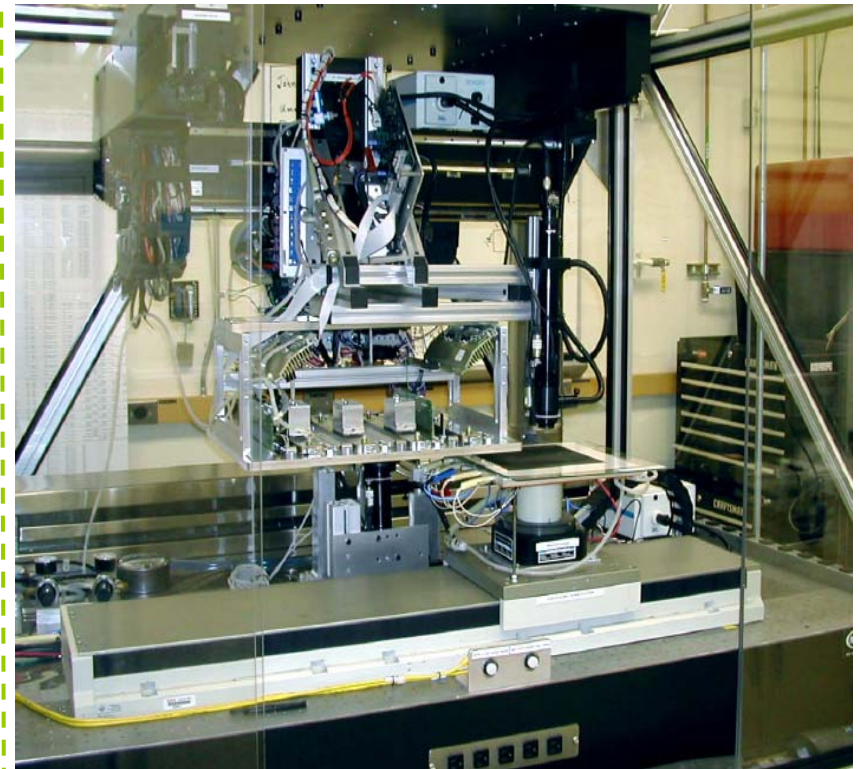


**Contact
Imaging**

Wax Printing of Masks

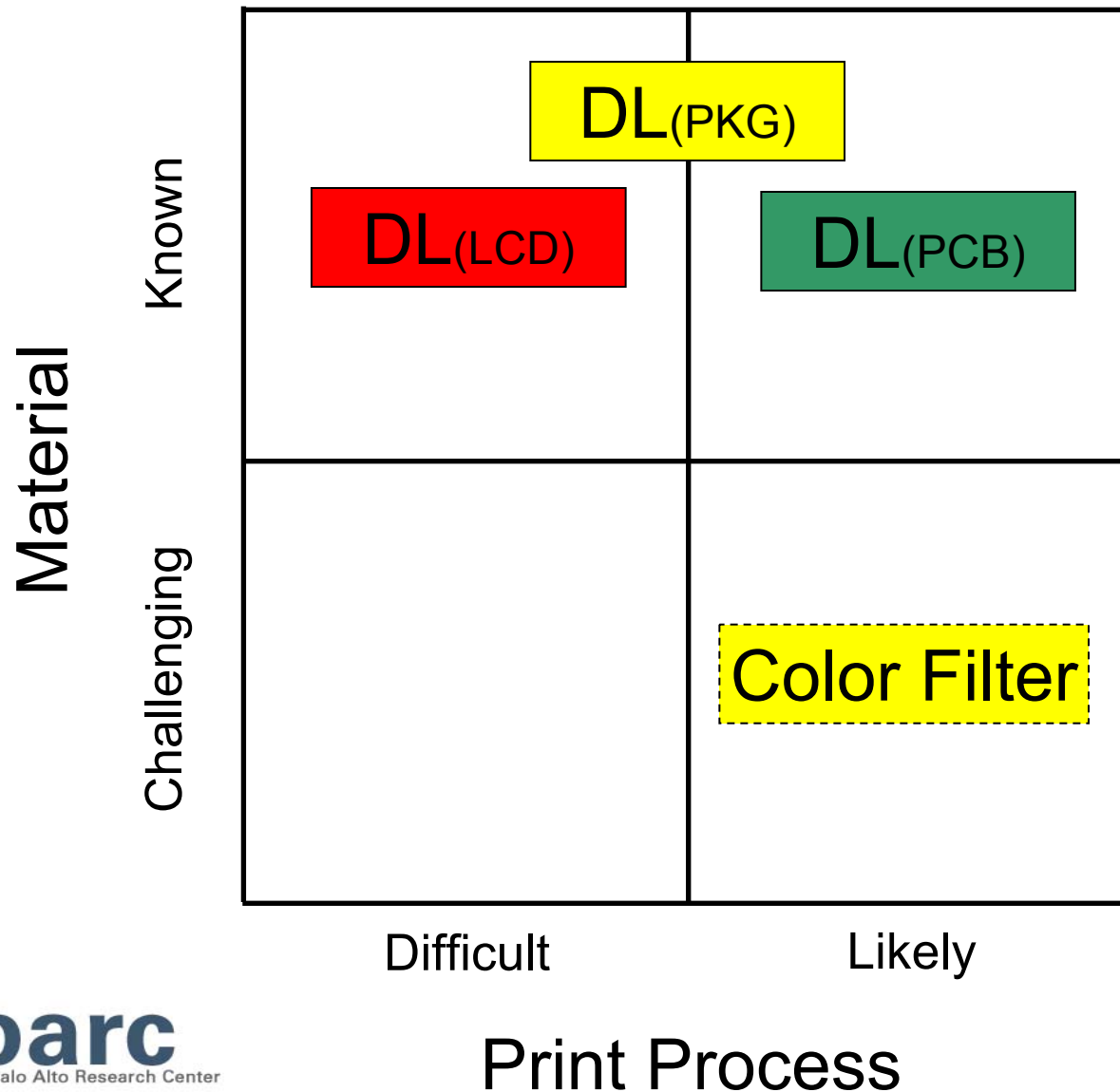


**Ink Jet
Imaging**



**PARC
Prototype**

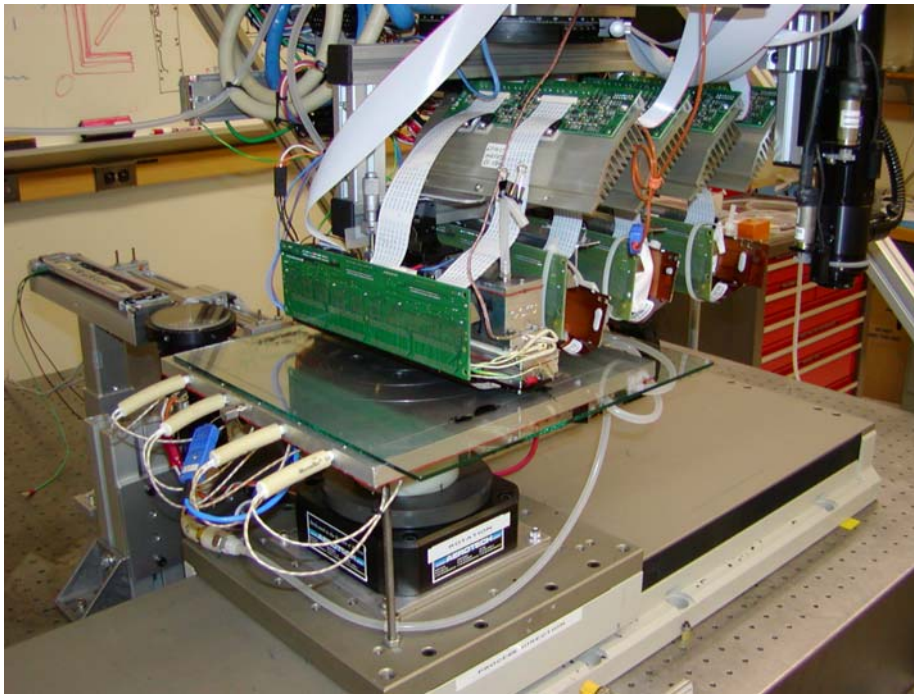
Digital Lithography (DL) Applications



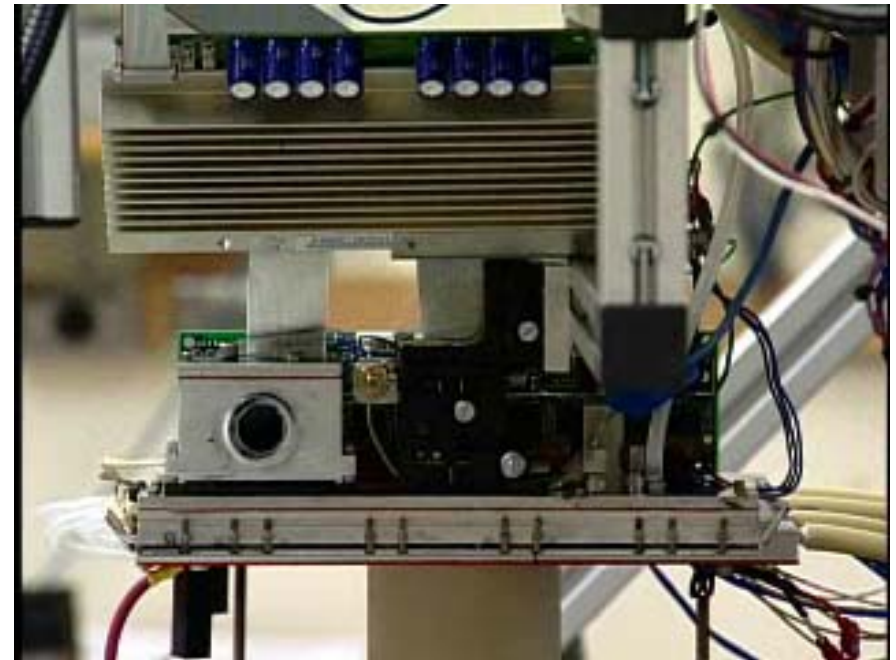
Speed Patterning Demonstrated



Video



4 printheads in tandem

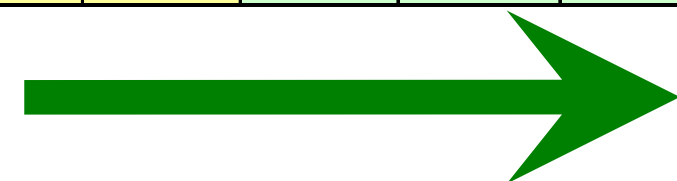


1 printhead

Market Segmentation by Feature Size

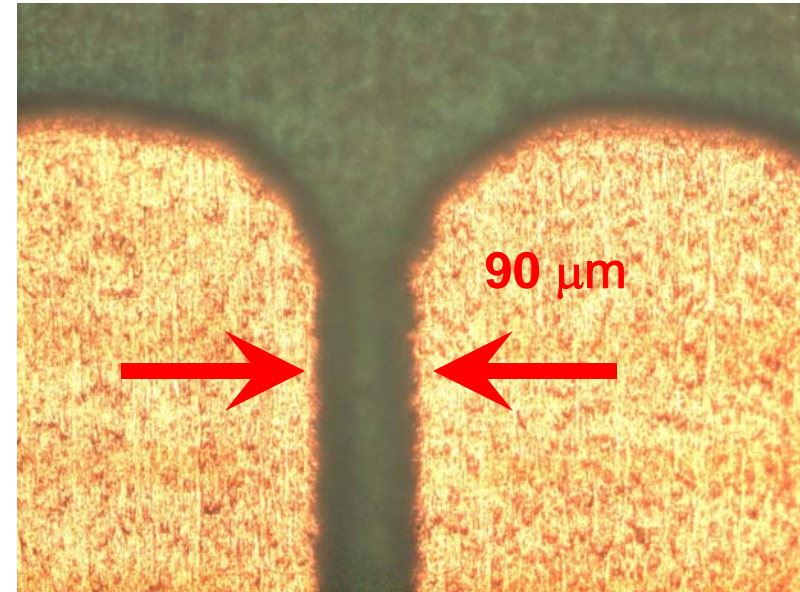
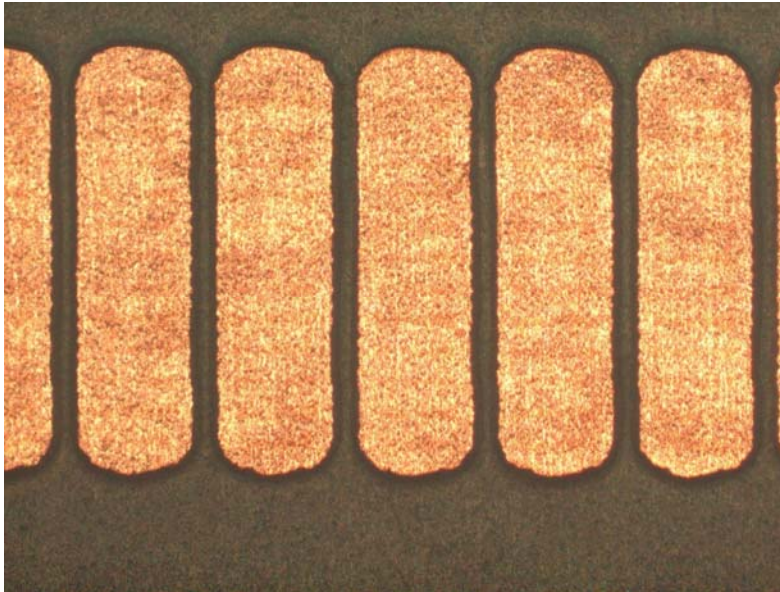


Fabrication Technology	Substrate	Metal	Photoresist	ICs	LCD	Substrates	Semi-conductor Packages	PDP	Flexible / Rigid-Flex Circuits	Printed Circuit Boards (PCB)
RIGID Organic ("Printed Circuit")	FR4	Copper (RA, or EP)	Dry Film, Liquid			←				
Flexible Organic ("Printed Circuit")	Polyimide	Copper (RA, or EP)	Dry Film			←				
FPD	Glass	ITO, CU	Liquid					→		
Wafer based	Silicon	Cu, Al, Au	Liquid			→				
Min. Feature Size				<0.1 um	5 - 15 um	20 - 38 um	25 - 130 um	40 - 90 um	50 - 100 um	75 - 200 um



PARC/Xerox Capability

Soldermask Imaged by Inkjet



Close-up

Image Parameters:

- Copper substrate
- 40 μm thick conventional Soldermask

Summary



Engaging in multiple forms of partnership has accelerated the value creation process enormously

- *Startups*
- *Visiting technologists and entrepreneurs*

Flexibility in IP arrangements was key to creating the most value for all parties

Encouraging a climate of openness and experimentation with both technologies and business models is essential

Co-location has not only helped speed the value creation process, but has helped the cross-fertilization of ideas