



OUTLOOK FOR CMP CONSUMABLES

CMPUG April 12, 2018

Mike Corbett
Linx Consulting Inc.

Outline

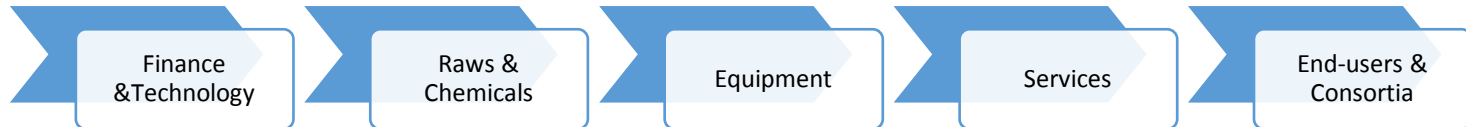


- Introduction to Linx Consulting
- Semi Industry Outlook
- Materials Challenges
- Impact on Suppliers
- Conclusions

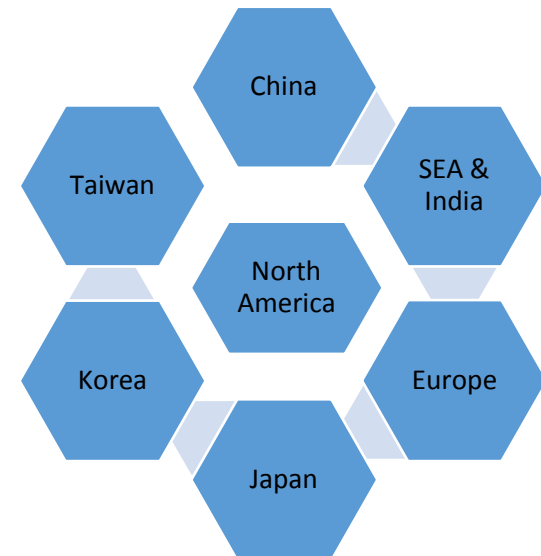


Introduction to Linx Consulting

Linx Consulting



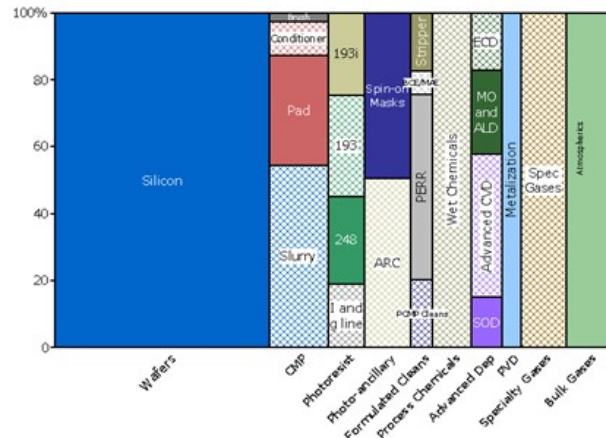
- 1. We help our clients to succeed by creating knowledge and developing unique insights at the intersection of electronic thin film processes and the chemicals industry on a global basis*
- 2. The knowledge is based on a core understanding of the semiconductor device technology; manufacturing processes and roadmaps; and the global structural industry dynamics*
- 3. This knowledge is leveraged to create advanced models, simulations and real-world forecasts*
- 4. Our perspectives are by direct research and leveraging our extensive experience throughout the global industry value chain*



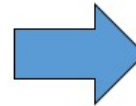
MSI Breakdown & Forecasts



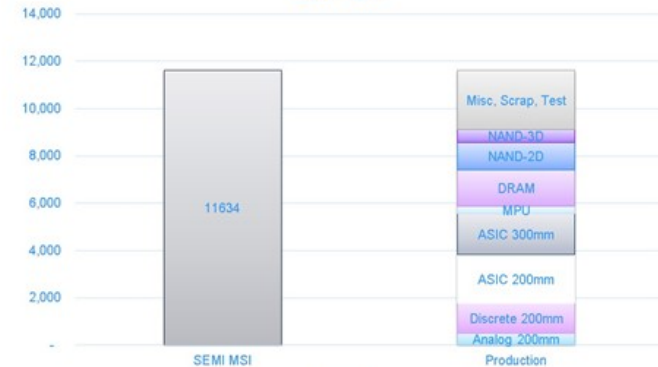
Market Knowledge



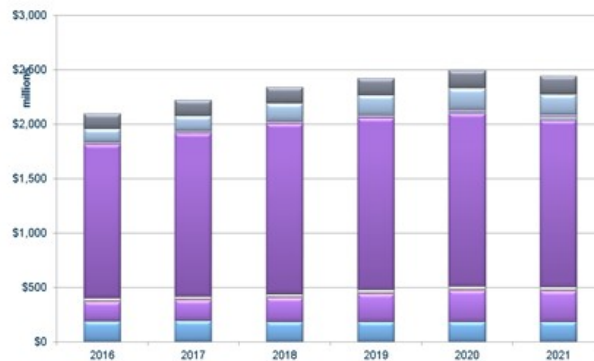
and Understanding



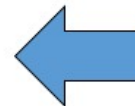
2017 MSI



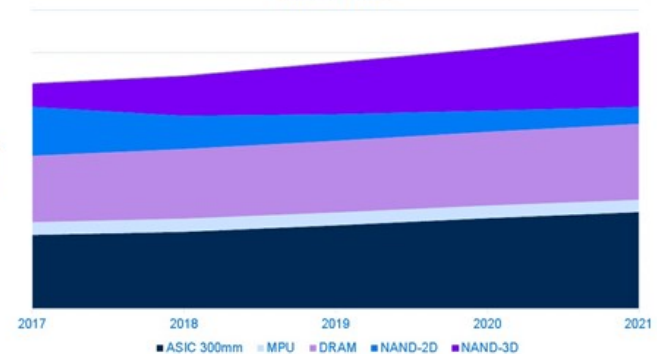
Accurate Forecasts



Insights on Evolution



300mm MSI



Linx Consulting Service Portfolio



- **Full Service**

- Forecast Service
- Technology Trends

- **Multi-Client Reports**

- IC Materials
 - CMP
 - Deposition
 - Patterning
 - Cleaning
 - Gases
 - Bulk Chemicals
 - Packaging

- **Proprietary Projects**

- Market Planning
- M & A
- Growth and Diversification
- Supply Chain Optimization
- Technology Commercialization
- Strategic Planning
- Voice of the Customer
- Market Diligence

- **Econometric Semiconductor Forecast**

- Financial planning
- Sales and Operational planning
- Forecasting

With Hilltop Economics LLC

- **Cost Modeling**

- Client demand modeling
- Product development
- Bill of Materials quantification

With IC Knowledge, LLC

- **Conference Production**

- The Business of Cleans & SPCC

- **Wafer Start Demand Forecasting**

- Device type and technology node

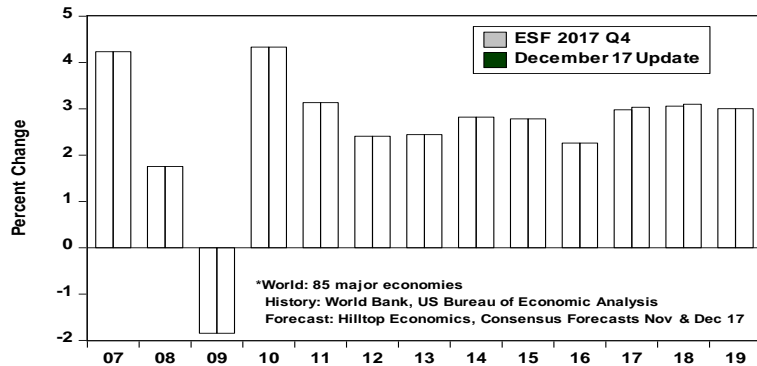


Semi Industry Outlook

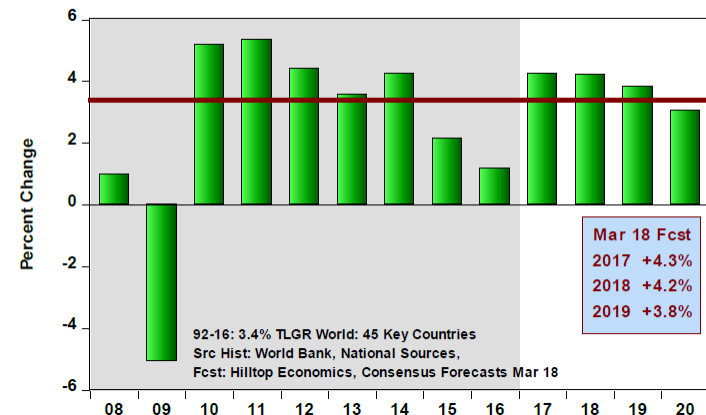
Economic Drivers



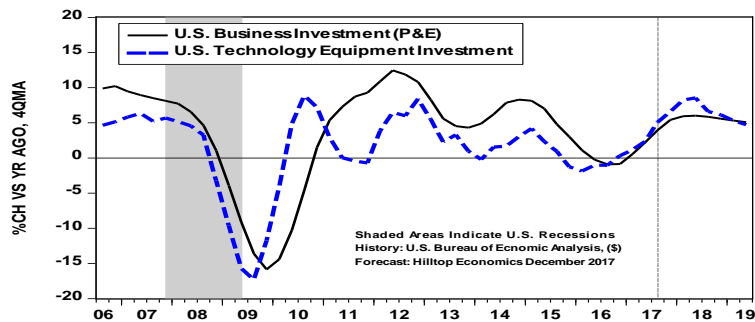
World* Real GDP Growth
2016: 2.3% 2017: 3.0% 2018: 3.1%



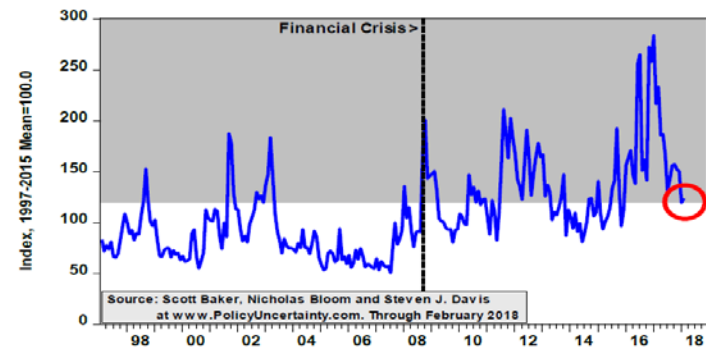
World* Real Investment



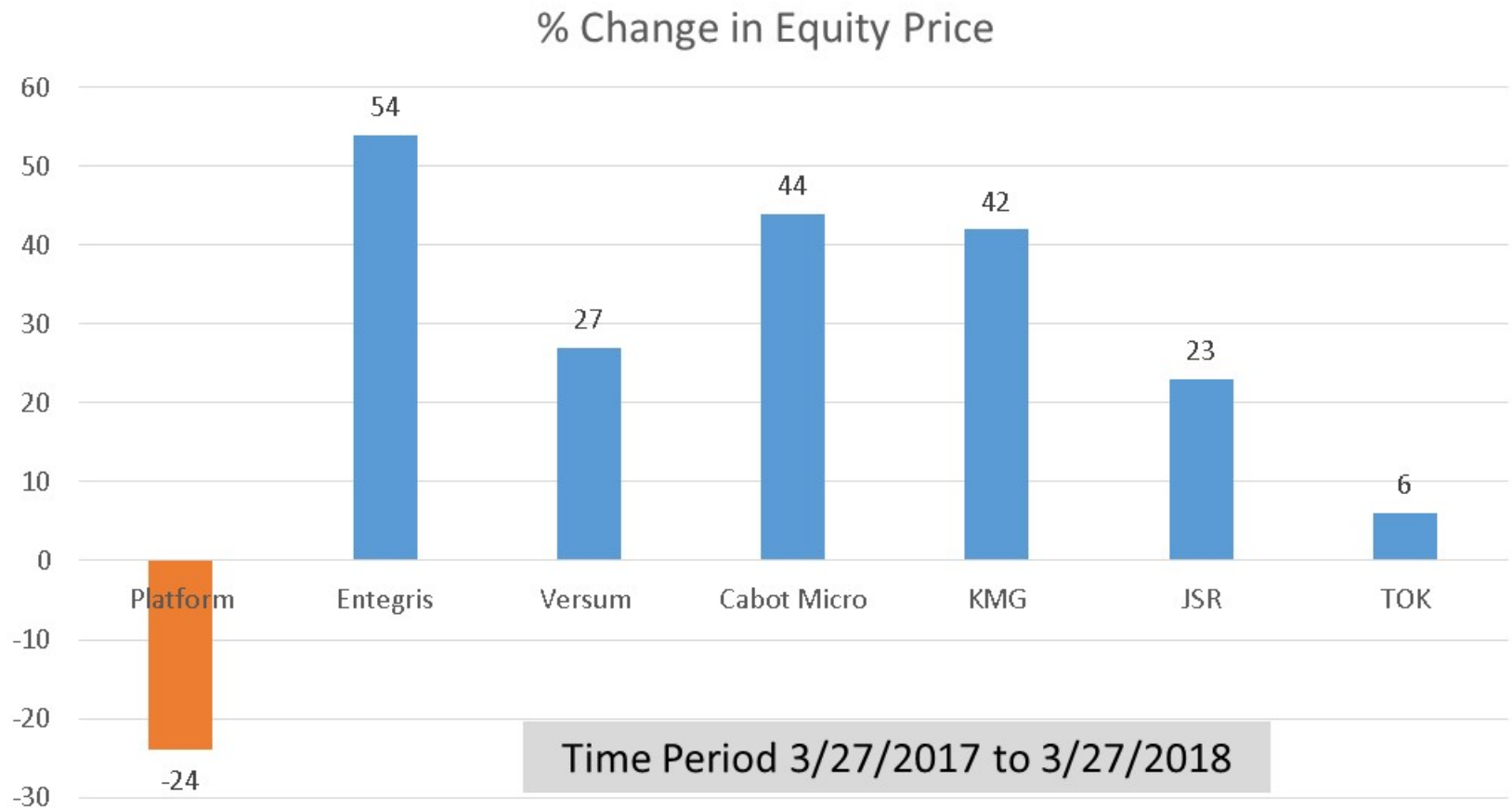
U.S. Business Investment



Global Economic Policy Uncertainty



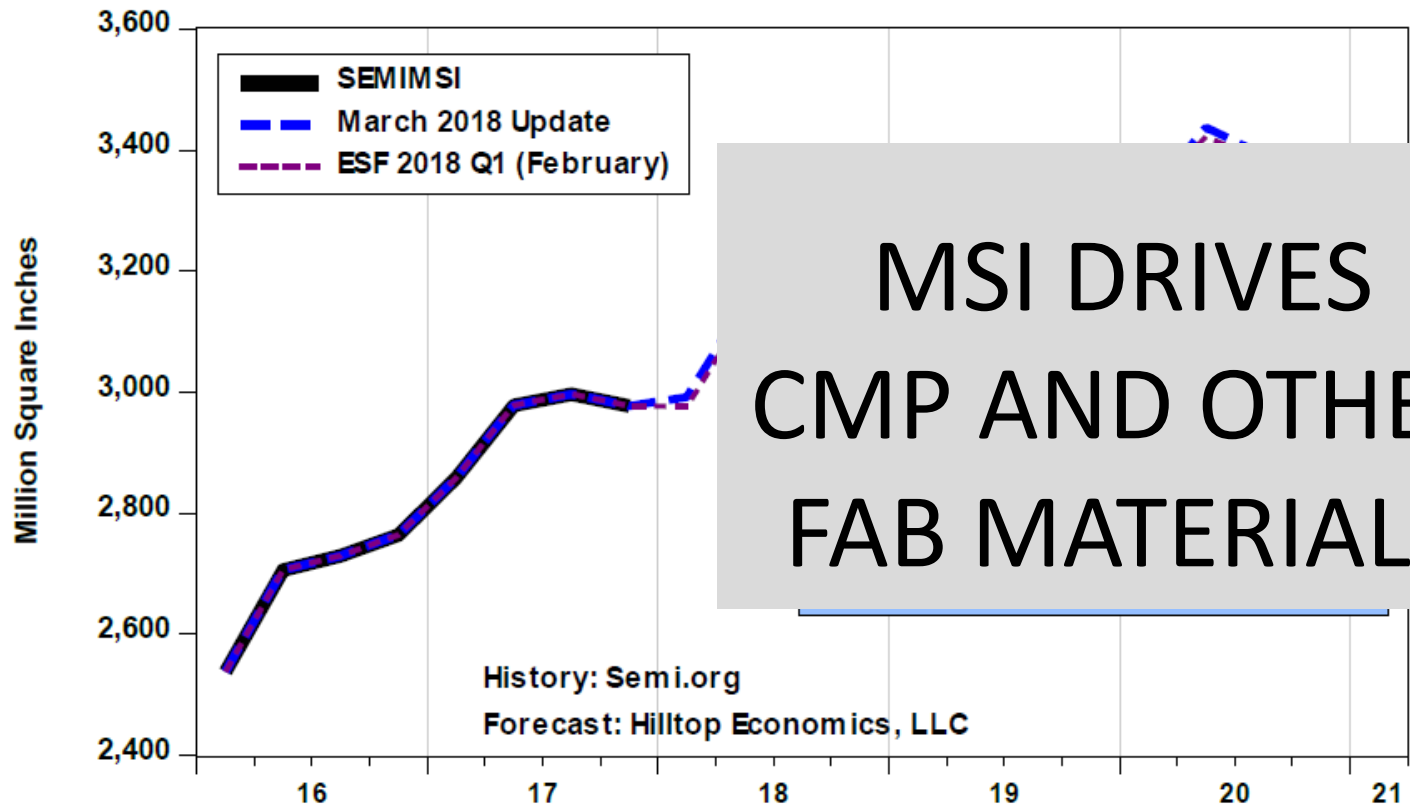
Linx WFM Equity Index



Latest MSI Forecast by ESF Model



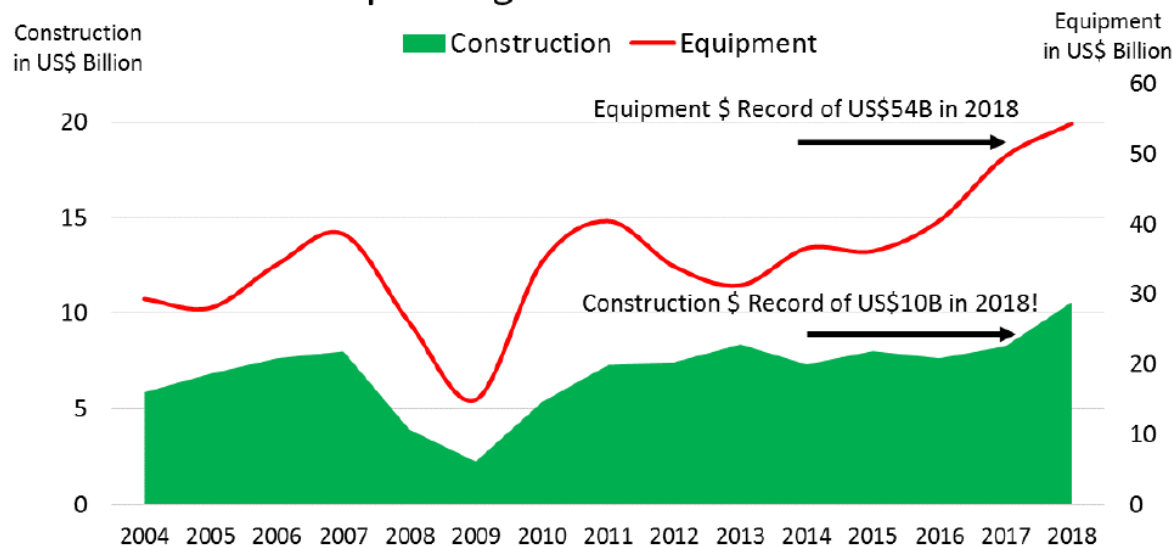
Semiconductor Forecast: ESF 2018 Q1



Record Levels of Capex



Fab Spending shows Records!



Source: World Fab Forecast Report, May 2017, SEMI

Fab equipment spending includes new and secondary equipment; and facilities for such

Billion Dollar Spenders in 2017

- Samsung
- Intel
- TSMC
- SK Hynix
- Micron
- Toshiba
- GLOBALFOUNDRIES
- SMIC
- Western Digital (SanDisk)
- UMC
- Nanya
- Sony
- Infineon
- ST Microelectronics
- Renesas

Capacity Utilization for 200mm and 300mm fabs > 95% in 2017

Key Growth Drivers: NAND, DRAM and Foundry



Driven by NAND, DRAM and Foundry

NAND

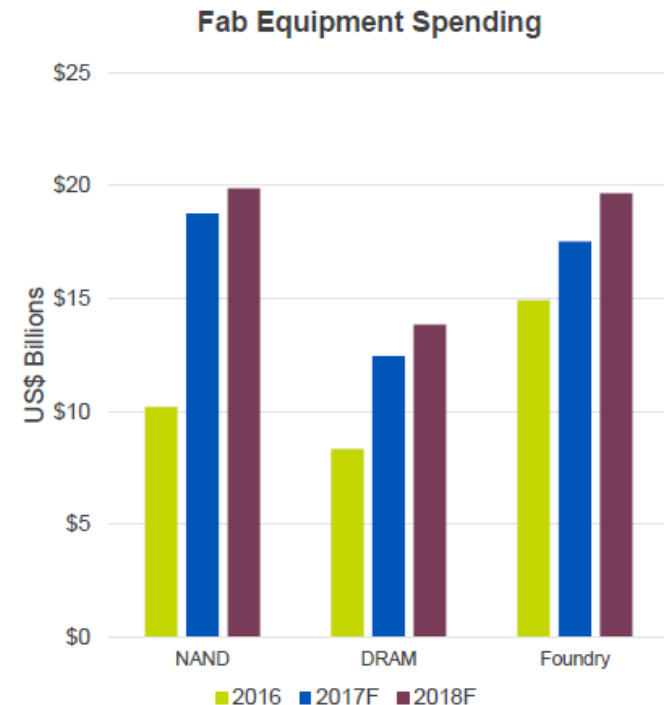
- Samsung Pyeongtaek P1
- SK Hynix M14 3D NAND line
- Micron Building 60 (Lehi) and Fab 10X in Singapore
- Toshiba/Flash Alliance Fab 2, Fab 6 and new R&D Center
- Intel Fab 68 in China

DRAM

- Samsung Pyeongtaek P1 and Line 15
- Micron Fab 15 (Hiroshima) and Fab 16
- SK Hynix M14

Foundry

- TSMC Fab 12, Fab 14 and Fab 15
- Samsung S2 and S3
- GLOBALFOUNDRIES Fab 1, Fab 8 and Fab 11
- SMIC Beijing B2 and B3, new Shanghai 300mm fab and Shenzhen 300mm fab
- UMC Fab 12A P5 and Xiamen fab



3DN and Logic driving growth. Vertical scaling helps drive Materials Growth



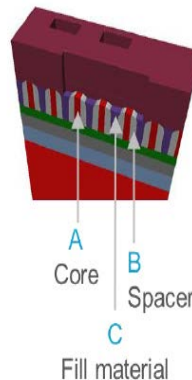
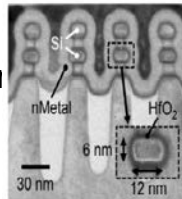
Materials Challenges

Materials Challenges



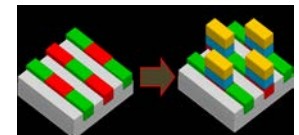
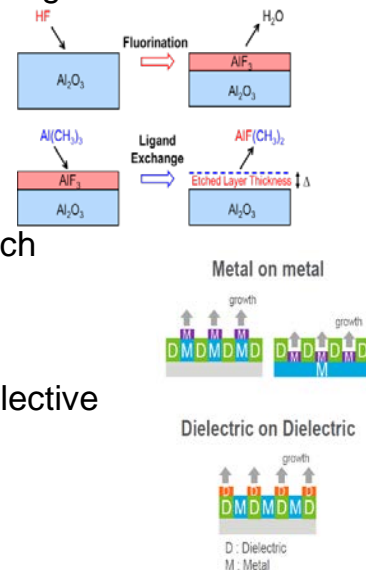
Demand Drivers

- CuBS demand increasing in Logic Interconnect
 - Limitations of current architectures
- FinFET gate deposition
 - GAA Nanowire development
 - High mobility materials
- Memory technology extension
 - 3D-NAND growth
 - DRAM capacitor dielectric
 - Novel architectures
- Pitch doubling and quadrupling
 - Low temperature spacers
- Lithography aids



Opportunities

- Possible changes in conductor metal
 - $\text{Cu} \Rightarrow \text{Co Barrier} \Rightarrow \text{Co plating}$
- 3D-NAND aspect ratio
 - Hard mask technology
 - 2D stair-step
- Novel process development
 - Multi color, self aligning etch
 - $\text{CVD} \Leftrightarrow \text{Continuous etch}$
 - $\text{ALD} \Leftrightarrow \text{ALE}$
- Self Assembling Materials for selective processes
- Few new PVD applications
 - 3DXpoint / MRAM?
- Selective Deposition
 - Self Assembling Materials
 - Selective Deposition





Trends - WFM Spend at Advanced Nodes

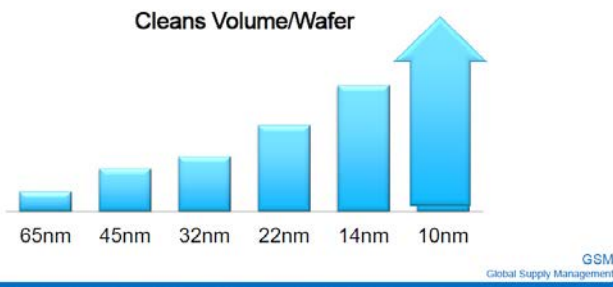
Increasing Chemical Consumption

Trends in Advanced Technology Wet Cleans

Wet chemical consumption per wafer is increasing

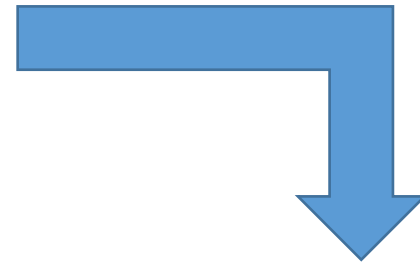
- Proliferation of single-wafer processing, higher number of layers
- Multi-step patterning, more complex process flows
- Defect reduction, less recycle

Larger volumes increase scrutiny on chemical cost (\$)



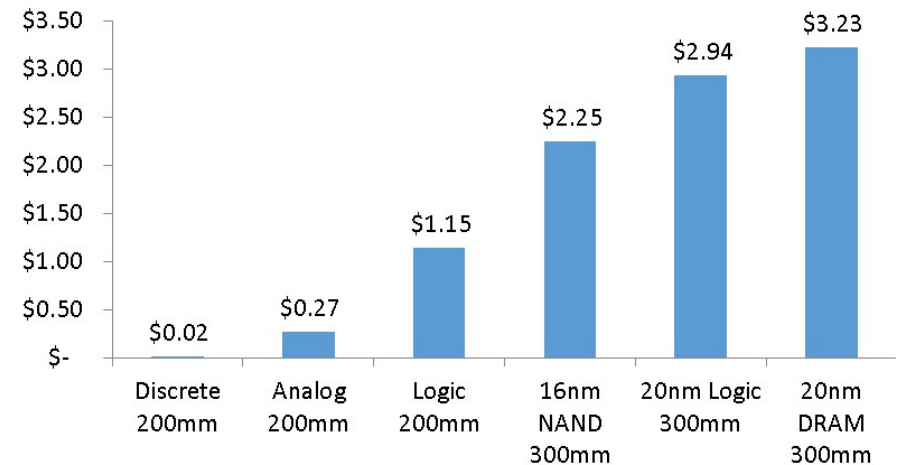
Trend driven by:

- Increased # of interconnect and FEOL layers
- RMG process
- Multi-Patterning
- New materials integration

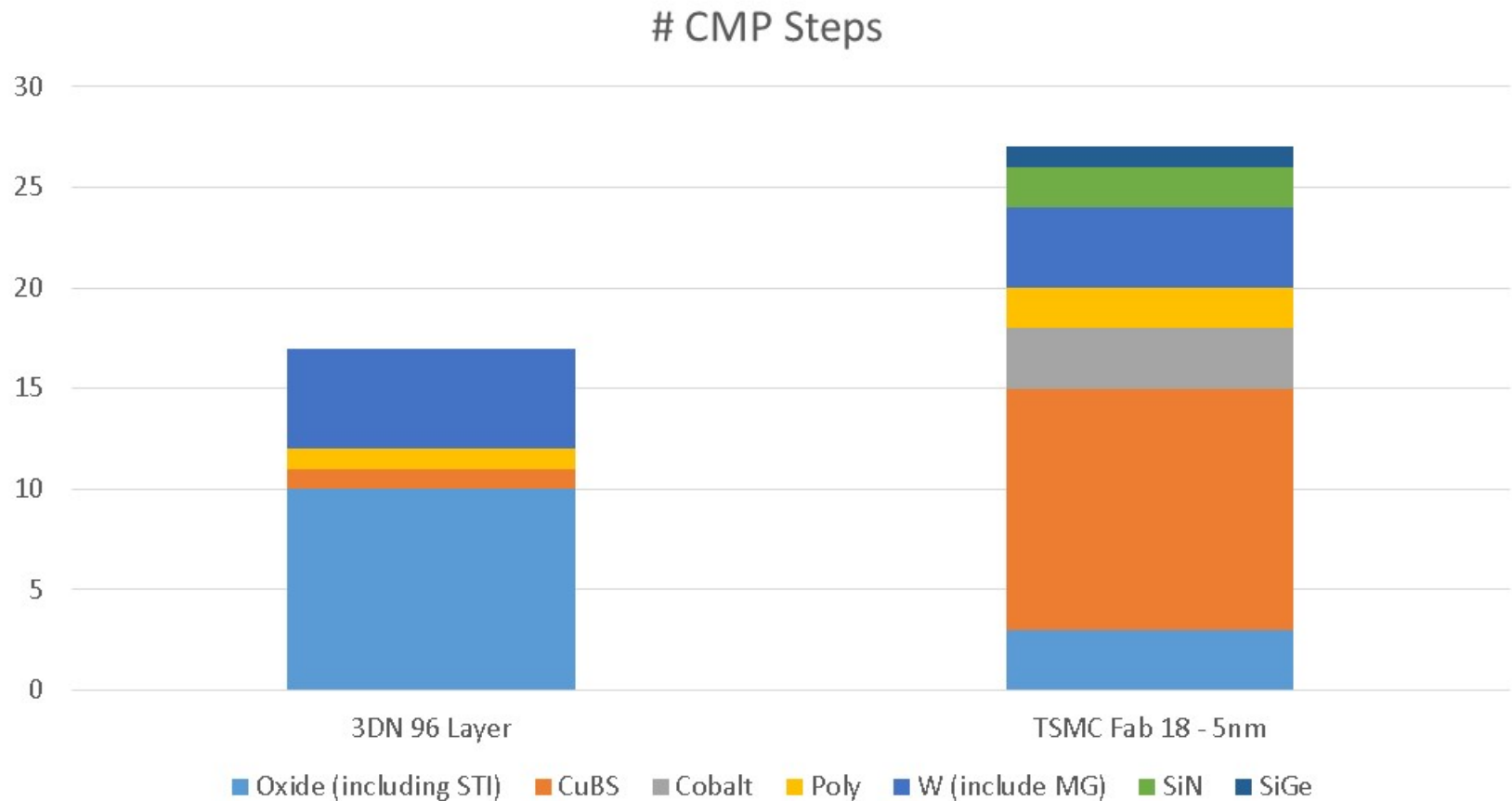


Bill of Materials – Si not Included

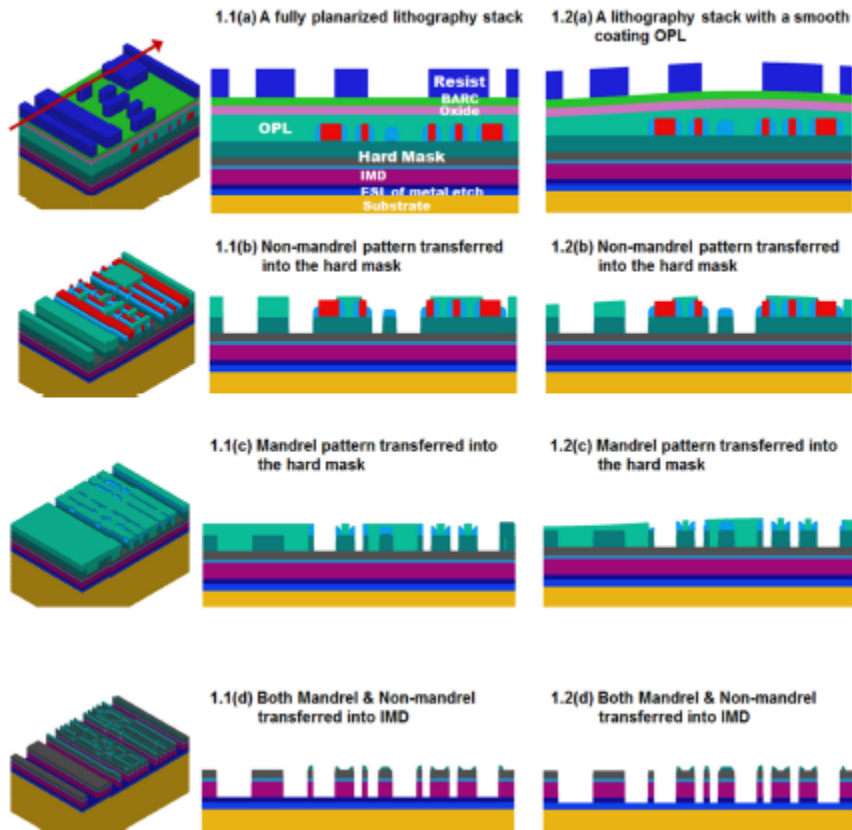
\$/sin



CMP Benefits from New Devices



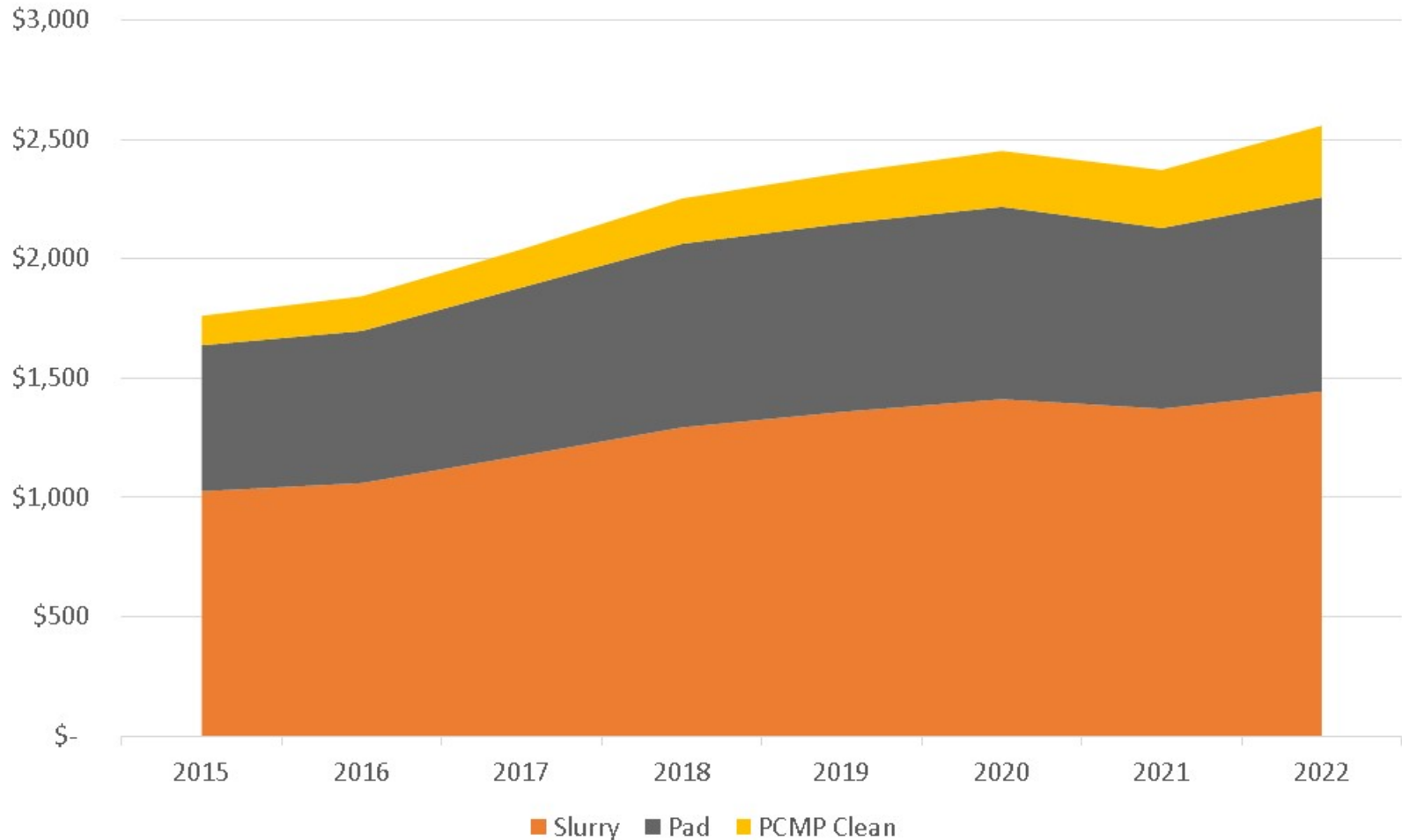
Planarity Considerations in SADP for Advanced BEOL Patterning



- CNSE have shown the impact of gap-fill planarity on SADP process for advanced 7nm/5 nm technology
- Multiple patterning has been the main stream integration scheme in the sub 14 nm before the maturity of EUV lithography
- Among all the practical schemes, SADP not only simplified the overlay control, but also provides a better RC performance over the LELE scheme
- Therefore, minimizing the number of cuts in the SADP integration became important to HVM
- CNSE demonstrated that a robust SADP process through insertion of etch stop layer (ESL) between two coatings of organic polymer layers

Source: Albany Nanotech/IBM

Slurry, Pad & PCMP Clean Forecast (\$M)





Impact on Suppliers

Regional & Structural Trends



Recent Transactions

- Cabot Microelectronics – NexPlanar
 - Fujimi Collaboration
- FujiFilm EM – Ultra Pure + Wako
- Wonik – Nova-Kem
- NATA - Kempur
- Air Liquide – AirGas + Voltaix
- Air Products – Versum Materials spinout
- SK - OCIM + Tri-Chem
- Dow Chemical – DuPont + Dow Corning
- Global Wafer - SunEdison
- Yoke – UPChem
- Versum - Dynaloy
- SK Holding – LG Siltron + OCIM
- Linde + Praxair
- Avantor - Gelest

China

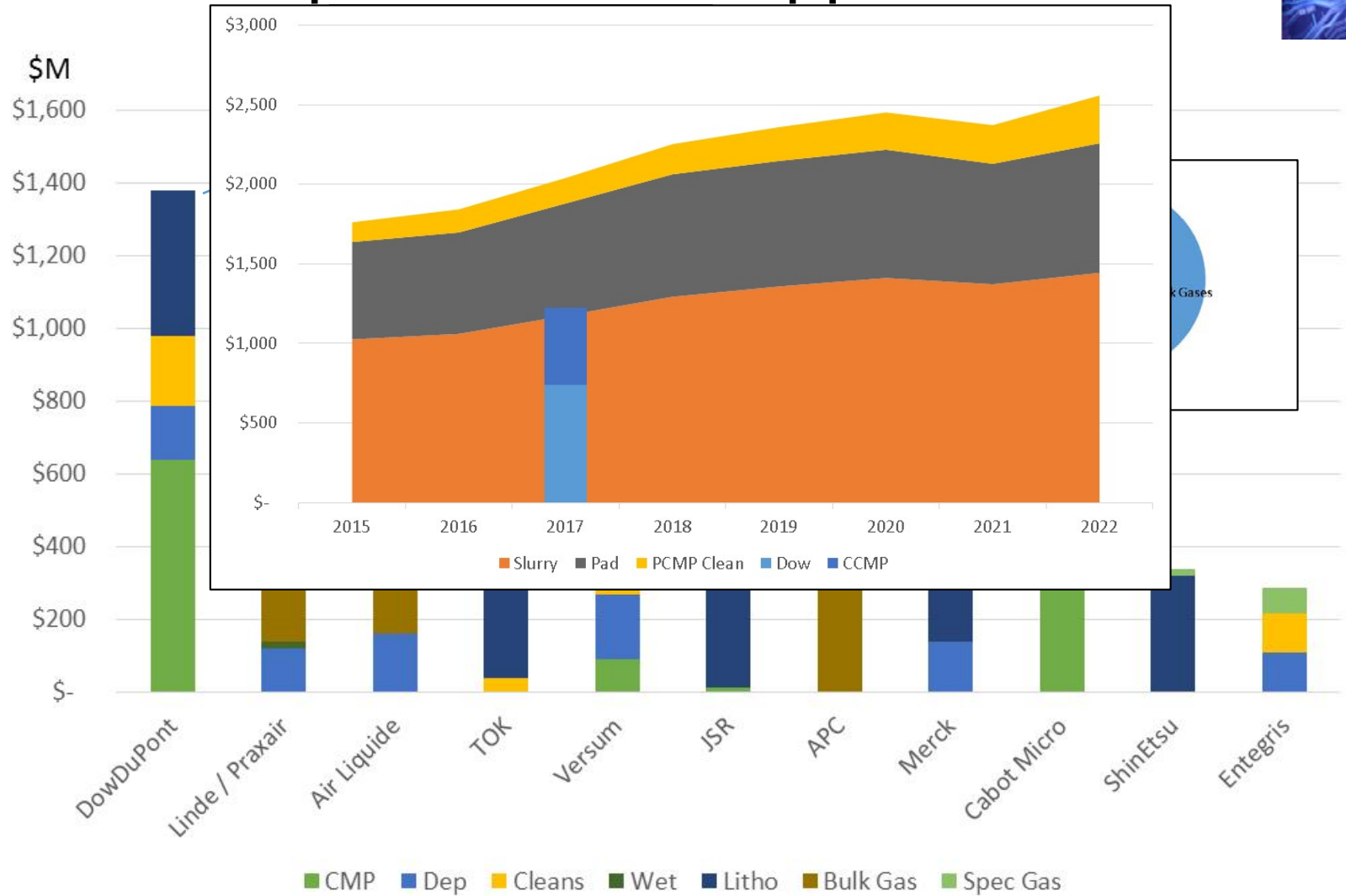
- Leveraged government equity positions to enable significant sized acquisitions
- Continued acquisition activity from multiple companies.
- Acquisitions along the line of key product areas:
 - Silicon
 - Gases
 - Lithography materials
 - Advanced deposition materials

Korea

- Korean companies also looking to change business model
- Gain international market access



Top Tier WFM Suppliers





Conclusions

Conclusions



- Sustainable strong growth outlook anticipated for several years
- 3D structures and new materials will continue to drive semiconductor technology advancement at 1Xnm and beyond.
- 200mm and older wafer fab is expected to remain at high levels of capacity utilization over the next several years. Productivity will be a major driver
- Concentrated customer base and tool supplier base, along with increasing barriers to serve end-users will drive WFM consolidation
- New capacity in China will enable new suppliers who will initially compete with special commodities
- Expect Korea to focus more effort on specialty chemicals